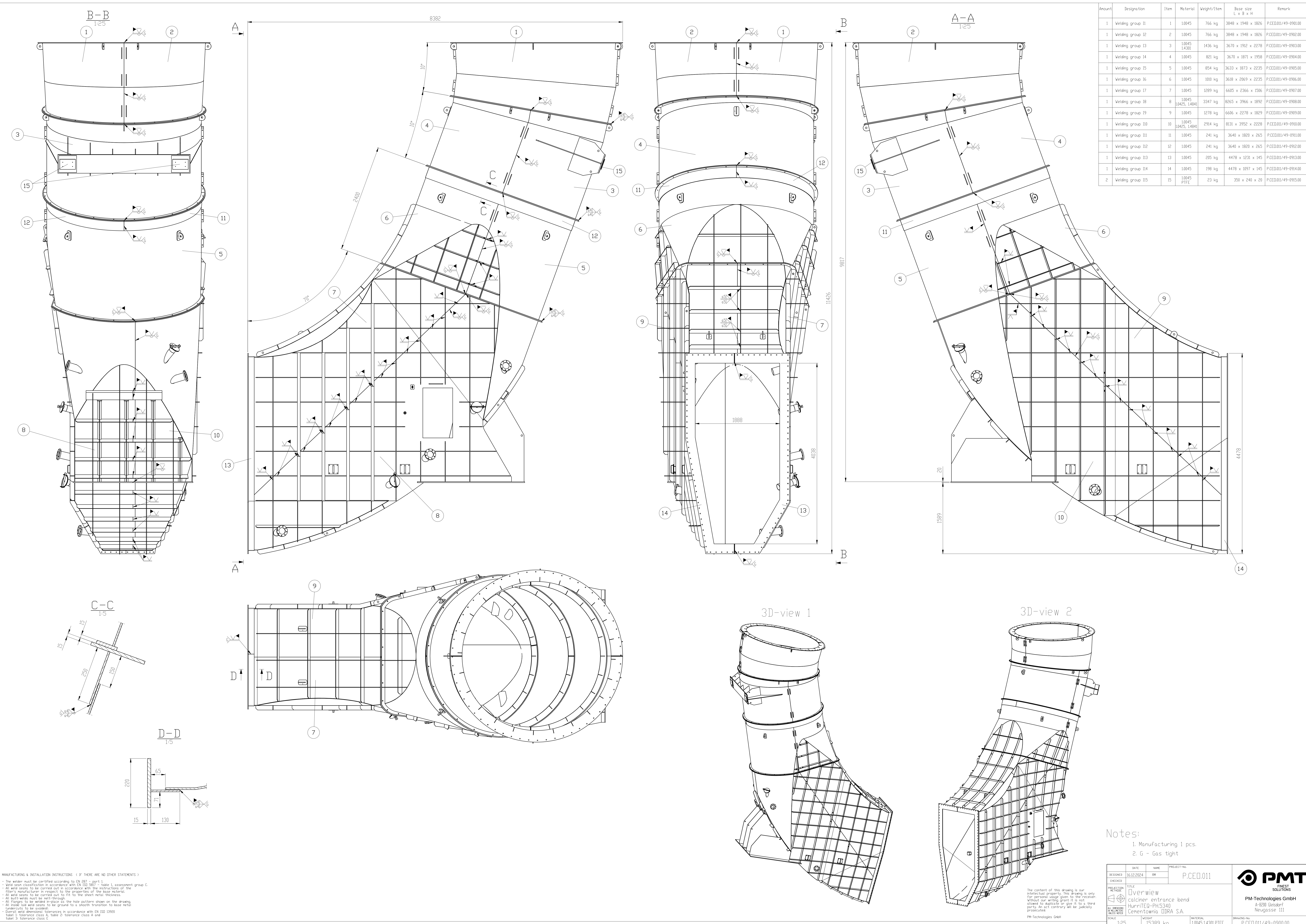




MANUFACTURING & INSTALLATION INSTRUCTIONS: (IF THERE ARE NO OTHER STATEMENTS)

- The welder must be certified according to EN 287 - part 1
- Weld seam classification in accordance with EN ISO 5817 - table 1, assessment group C
- All weld seams to be carried out in accordance with the instructions of the filler's manufacturer in respect to the properties of the base material
- All weld seams to be carried out to fit to the sheet metal thickness
- All butt welds must be reworked
- All flanges to be welded in-place at the hole pattern shown on the drawing (undercuts to be avoided)
- Overall weld dimensional tolerance in accordance with EN ISO 13909
- Table 1: tolerance class A, table 2: tolerance class A and
- Table 3: tolerance class C

Notes:

1. Manufacturing 1 pcs.
2. G - Gas tight

DESIGNED 16.12.2024	DATE 16.12.2024	NAME RN	PROJECT-NO. P.CED.011
CHECKED			
PROJECT-NO. P.CED.011	TITLE Overview calcliner entrance bend HurnITEQ-PH5340 Cementwinio ODRA S.A.	MATERIAL 1.0045,1.4301,PTFE	DRAWING-NO. P.CED.011/49-0900.00
SCALE 1:25	WEIGHT 15389 kg		

PMT
FINEST SOLUTIONS
PM-Technologies GmbH
A-3200 Gerasdorf
Neugasse 111

The content of this drawing is our intellectual property. This drawing is only for personal usage given to the receiver. Without our writing grant it is not allowed to duplicate or give it to a third party. An act contrary will be judicially prosecuted.

PM-Technologies GmbH