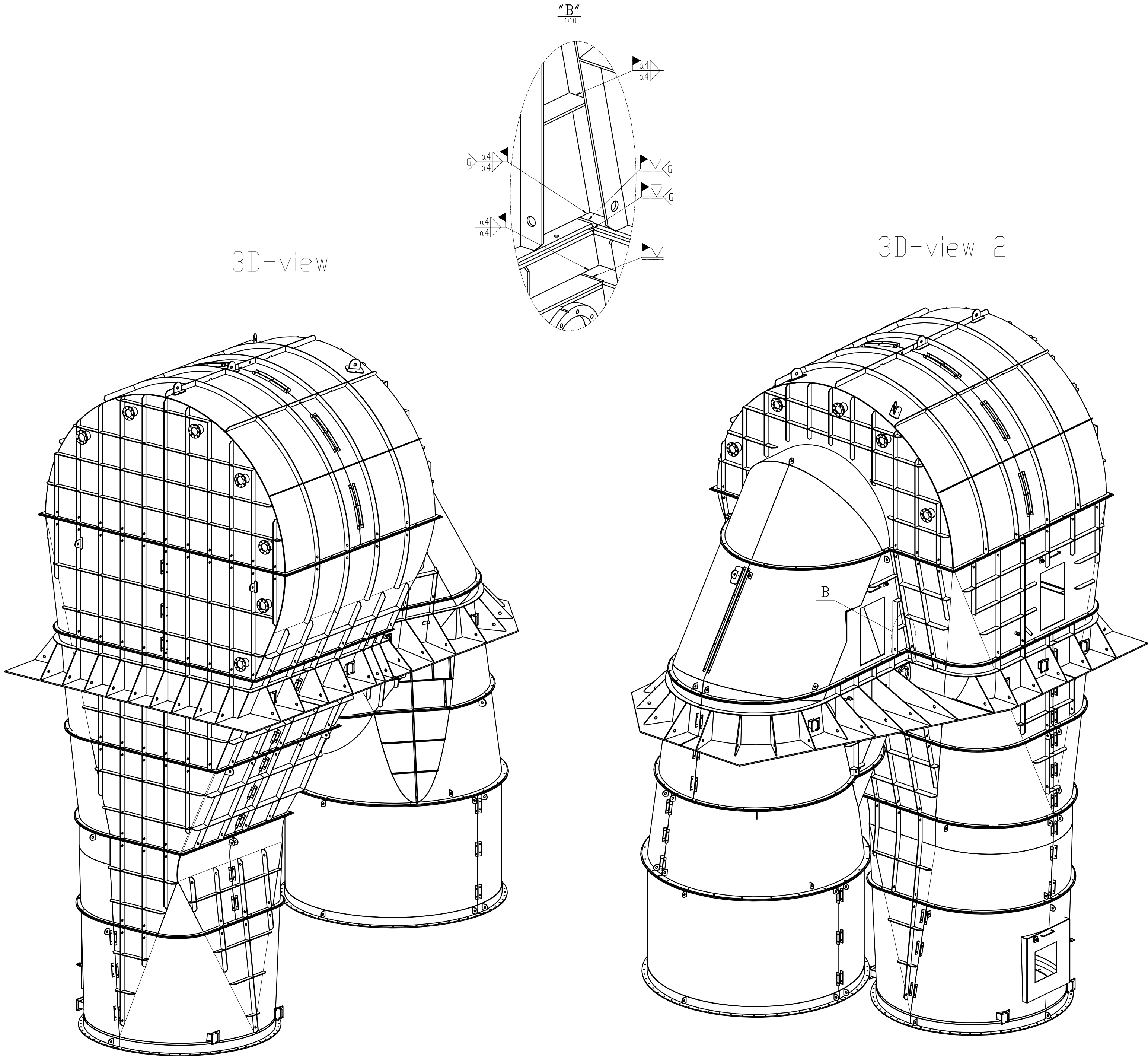
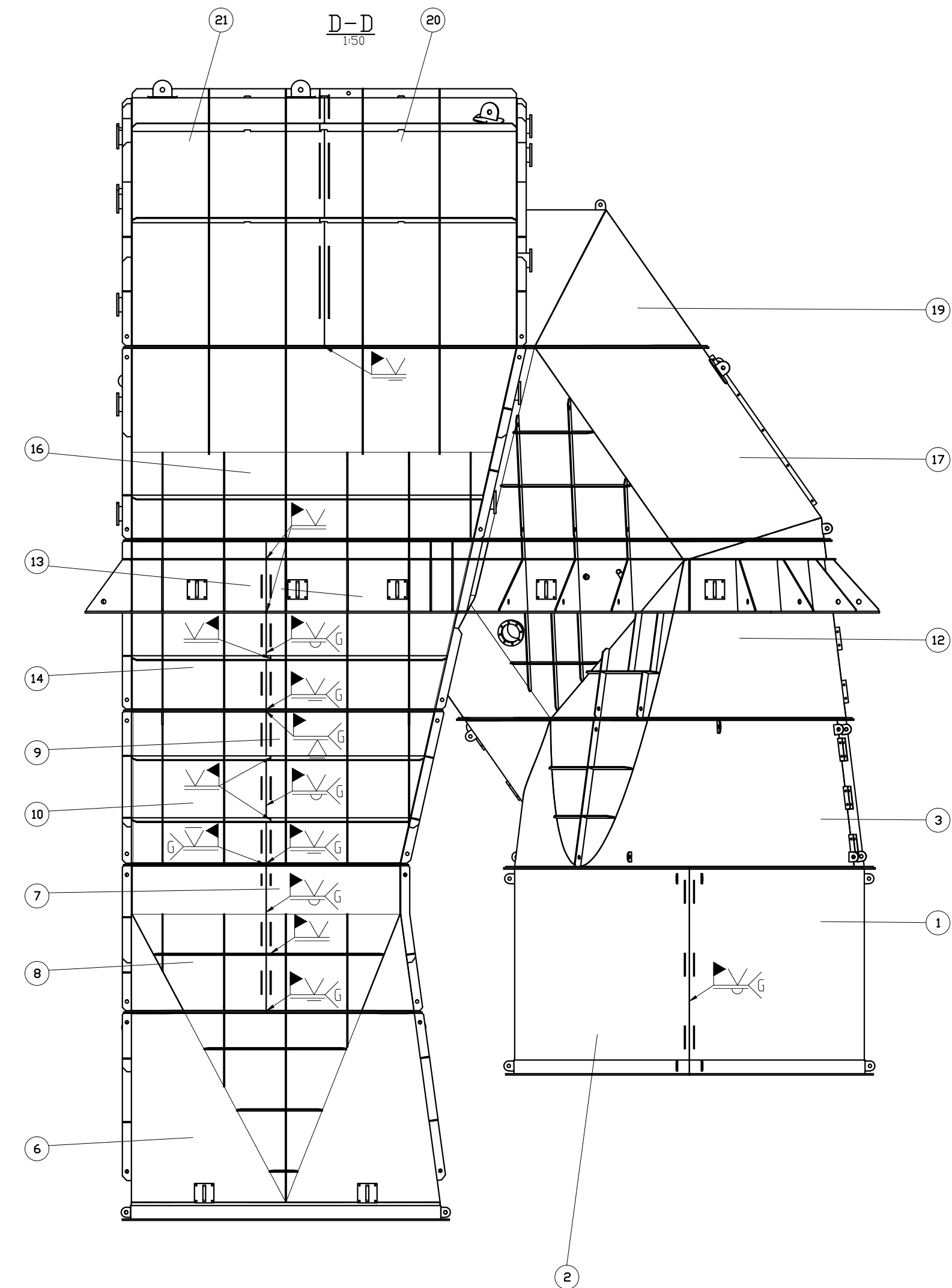
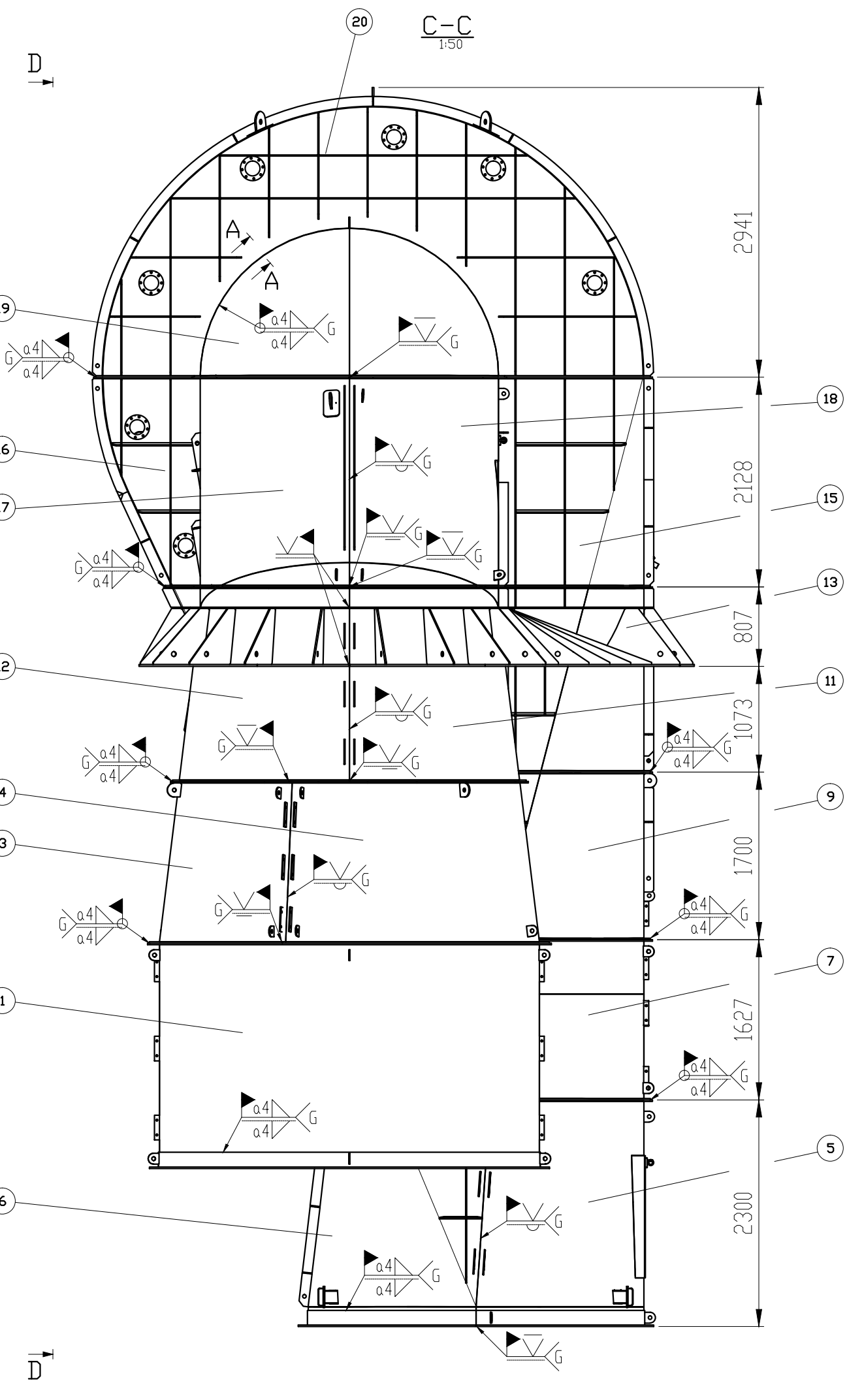
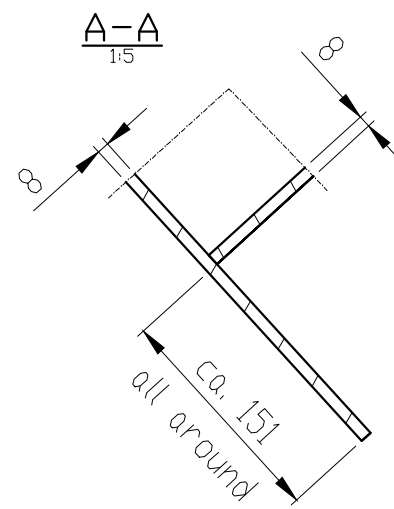
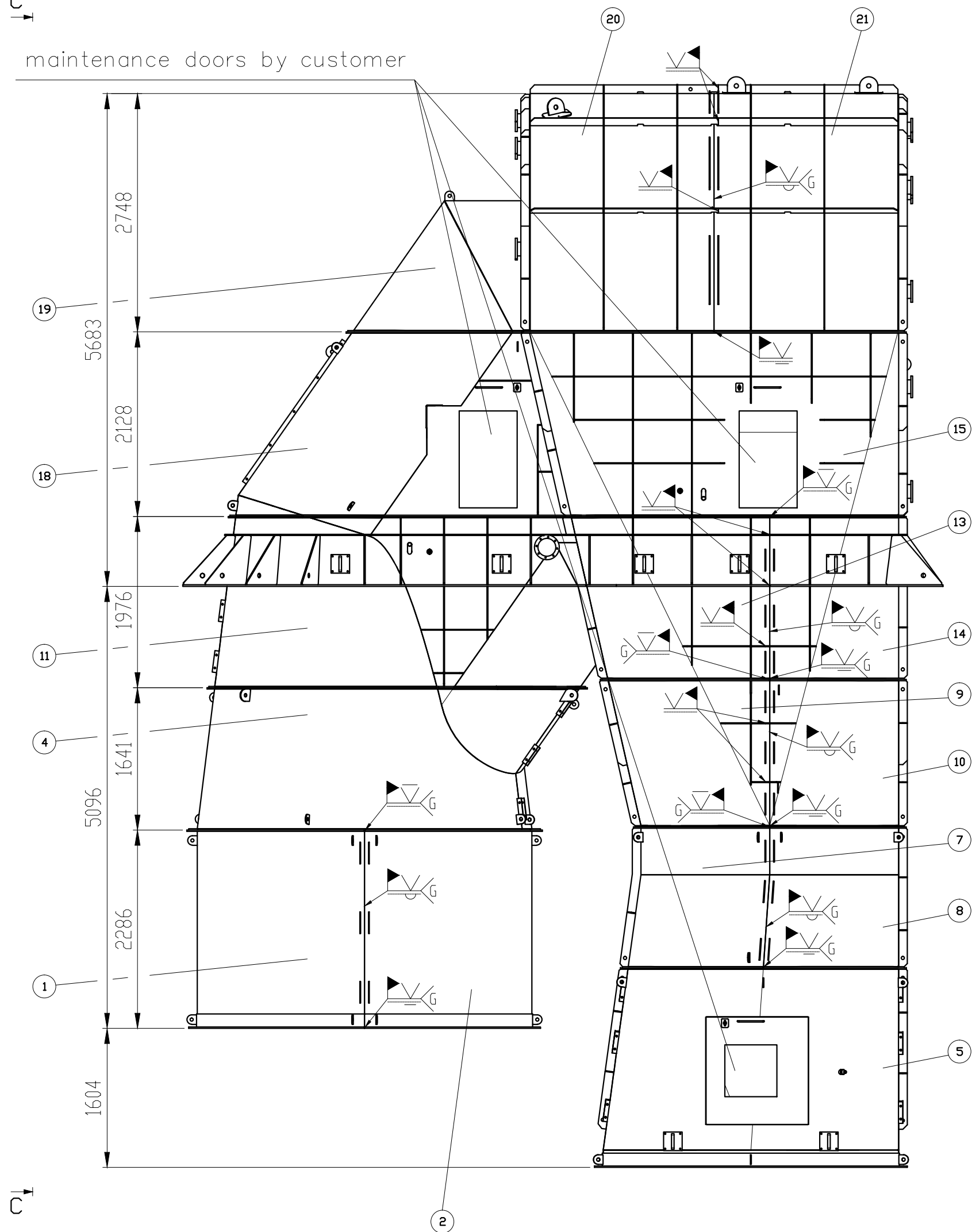
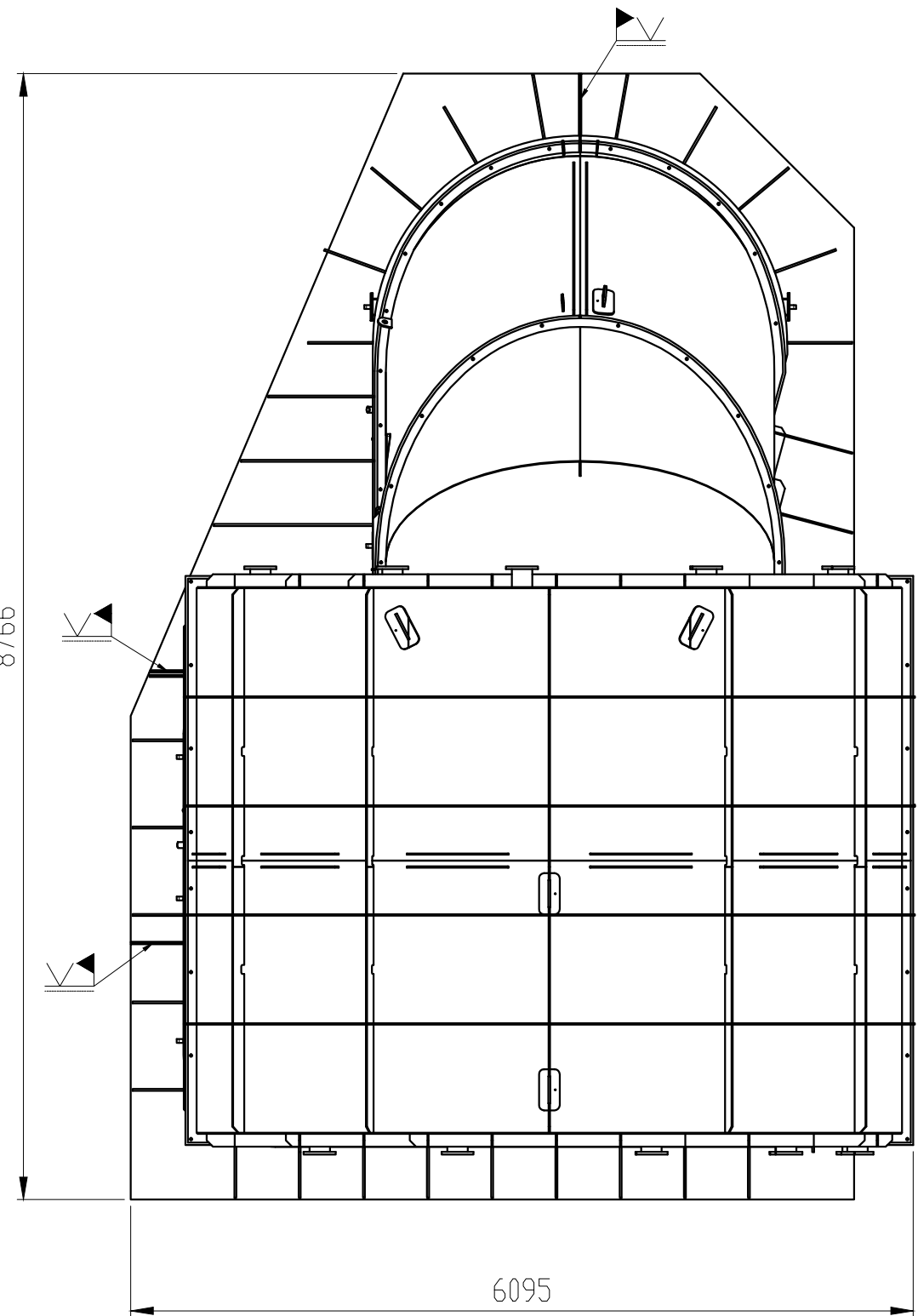
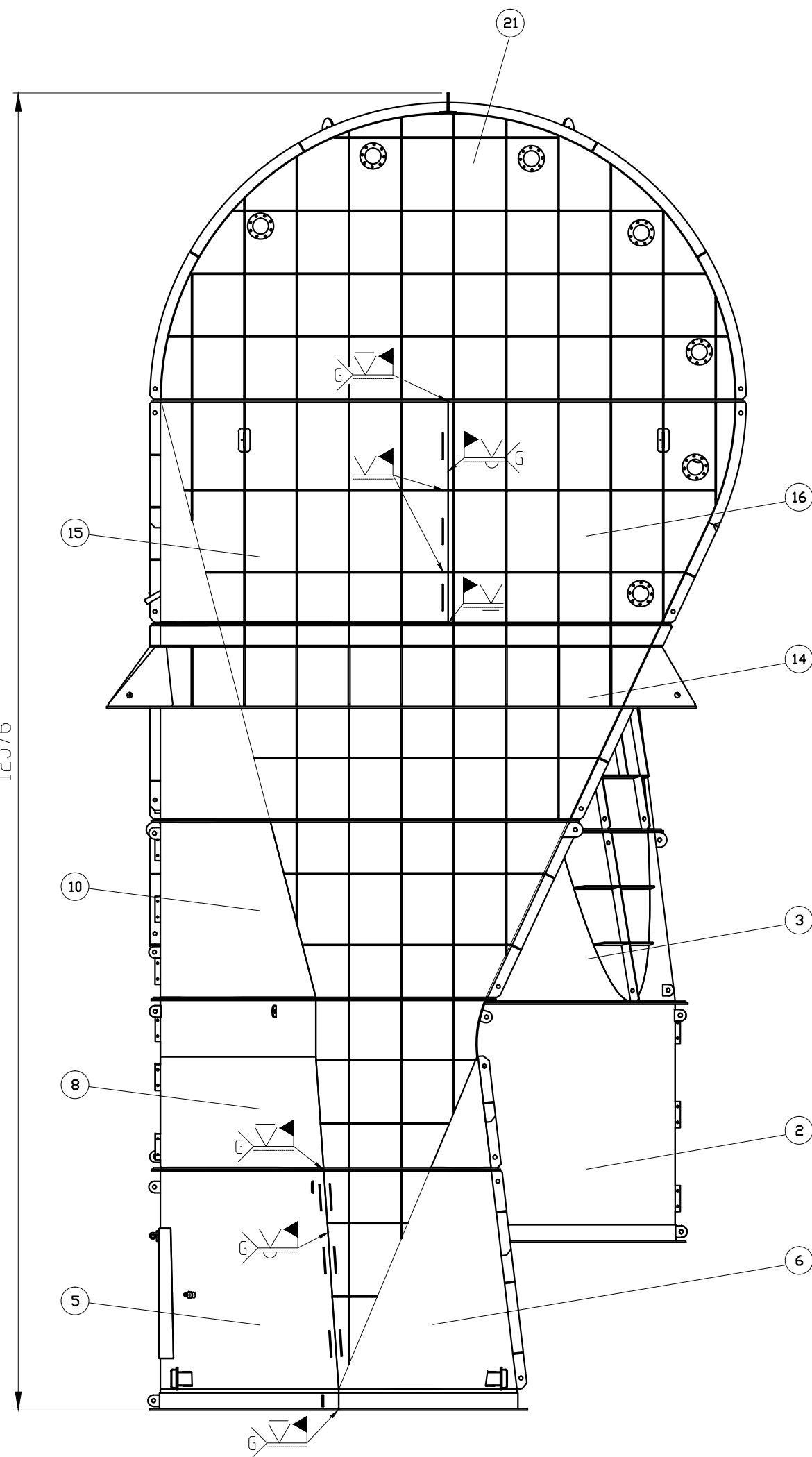




Amount	Designation	Item	Material	Weight/Item	Base size L x B x H	Remark
1	Welding group G1	1	1.0038	1263 kg	4098 x 2849 x 2286	P.CED.011/49-0701.00
1	Welding group G2	2	1.0038	1263 kg	4098 x 2849 x 2286	P.CED.011/49-0702.00
1	Welding group G3	3	1.0038	899 kg	4616 x 2829 x 1641	P.CED.011/49-0703.00
1	Welding group G4	4	1.0038	886 kg	4637 x 2291 x 1641	P.CED.011/49-0704.00
1	Welding group G5	5	1.0038	1876 kg	3631 x 1822 x 2300	P.CED.011/49-0705.00
1	Welding group G6	6	1.0038	1255 kg	3668 x 1948 x 2300	P.CED.011/49-0706.00
1	Welding group G7	7	1.0038	829 kg	3259 x 1727 x 1627	P.CED.011/49-0707.00
1	Welding group G8	8	1.0038	828 kg	3358 x 1659 x 1627	P.CED.011/49-0708.00
1	Welding group G9	9	1.0038	1127 kg	4166 x 1962 x 1700	P.CED.011/49-0709.00
1	Welding group G10	10	1.0038	1030 kg	4145 x 1636 x 1700	P.CED.011/49-0710.00
1	Welding group G11	11	1.0038	2050 kg	4840 x 3353 x 1976	P.CED.011/49-0711.00
1	Welding group G12	12	1.0038	1909 kg	4839 x 2455 x 1976	P.CED.011/49-0712.00
1	Welding group G13	13	1.0038	1970 kg	5655 x 2386 x 1880	P.CED.011/49-0713.00
1	Welding group G14	14	1.0038	2363 kg	5655 x 2048 x 1880	P.CED.011/49-0714.00
1	Welding group G15	15	1.0038	1659 kg	4495 x 2899 x 2128	P.CED.011/49-0715.00
1	Welding group G16	16	1.0038	1665 kg	4514 x 2896 x 2128	P.CED.011/49-0716.00
1	Welding group G17	17	1.0038	725 kg	3952 x 1601 x 2128	P.CED.011/49-0717.00
1	Welding group G18	18	1.0038	639 kg	3953 x 1613 x 2128	P.CED.011/49-0718.00
1	Welding group G19	19	1.0038	608 kg	3150 x 2094 x 1623	P.CED.011/49-0719.00
1	Welding group G20	20	1.0038	2287 kg	5695 x 2340 x 2848	P.CED.011/49-0720.00
1	Welding group G21	21	1.0038	2583 kg	5695 x 2290 x 2941	P.CED.011/49-0721.00

MANUFACTURING & INSTALLATION INSTRUCTIONS: (IF THERE ARE NO OTHER STATEMENTS)

- The welder must be certified according to EN 287 - part 1.
- Weld seam classification in accordance with EN ISO 5817 - table 1, assessment group C.
- All weld seams to be carried out in accordance with the instructions of the filler's manufacturer in respect to the properties of the base material.
- All weld seams to be carried out to fit to the sheet metal thickness.
- All butt welds must be non-through.
- All flanges to be welded in-place at the hole pattern shown on the drawing.
- Undercuts to be avoided.
- Overall weld dimensional tolerances in accordance with EN ISO 13920.
- Table 1: tolerance class A, table 2: tolerance class A and table 3: tolerance class C.

The content of this drawing is our intellectual property. This drawing is only for personal usage given to the receiver. Without our written grant it is not allowed to duplicate or give it to a third party. An act contrary will be judicially prosecuted.

PM-Technologies GmbH

DESIGNED	DATE	NAME	PROJECT-NO.
CHECKED	12.08.2024	RM	P.CED.011
PROJECT-NO.	TITLE	SCALE	WEIGHT
P.CED.011	Overview calciner post combustion chamber mixing chamber Cementwinia ODRA S.A.	1:50	28912 kg
SCALE	WEIGHT	MATERIAL	REMARK
1:50	28912 kg	1.0038	P.CED.011/49-0700.00

PMT
FINEST
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