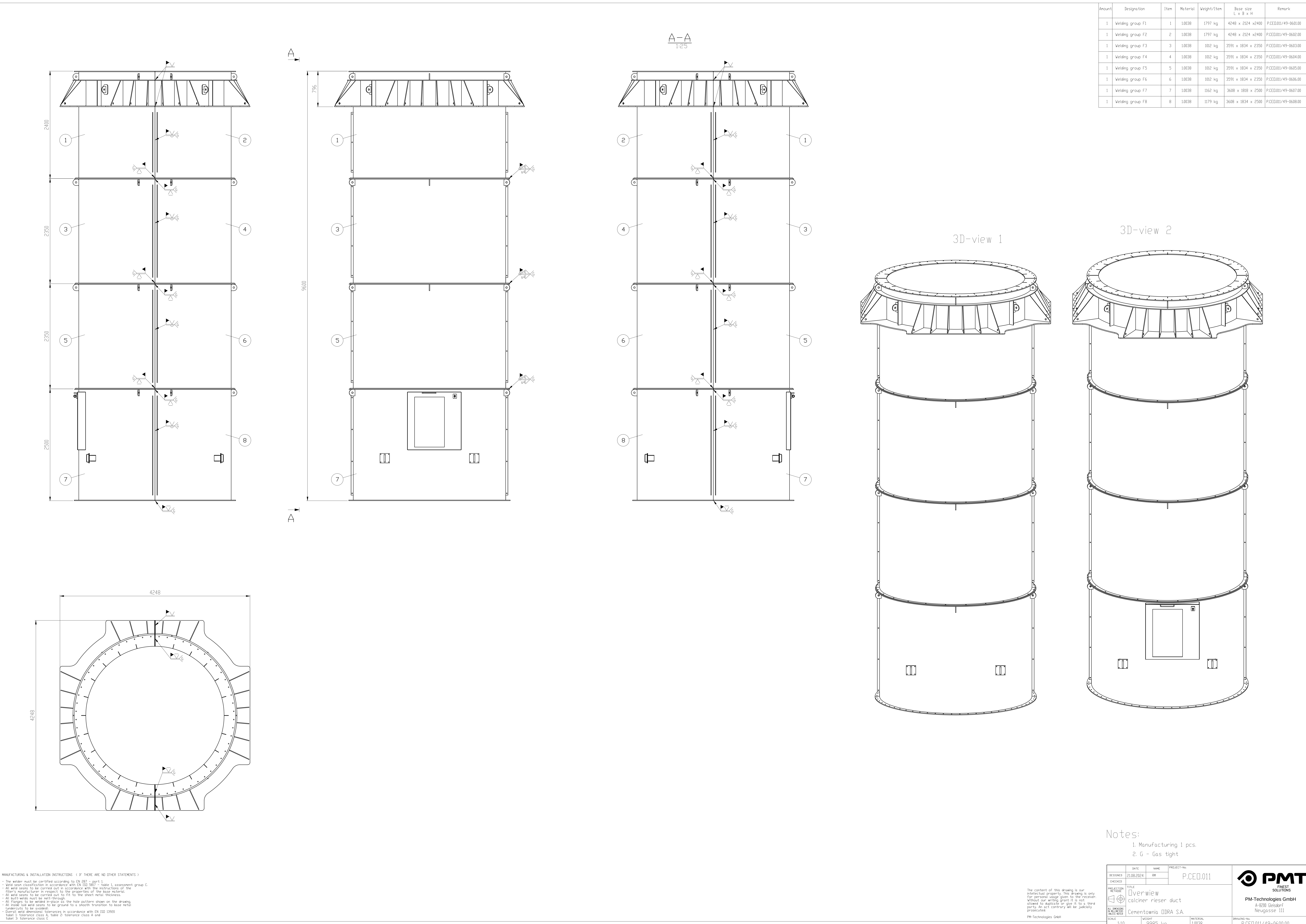




Amount	Designation	Item	Material	Weight/Item	Base size L x B x H	Remark
1	Welding group F1	1	1.0038	1797 kg	4248 x 2124 x2400	P.CED.011/49-0601.00
1	Welding group F2	2	1.0038	1797 kg	4248 x 2124 x2400	P.CED.011/49-0602.00
1	Welding group F3	3	1.0038	1012 kg	3591 x 1834 x 2350	P.CED.011/49-0603.00
1	Welding group F4	4	1.0038	1012 kg	3591 x 1834 x 2350	P.CED.011/49-0604.00
1	Welding group F5	5	1.0038	1012 kg	3591 x 1834 x 2350	P.CED.011/49-0605.00
1	Welding group F6	6	1.0038	1012 kg	3591 x 1834 x 2350	P.CED.011/49-0606.00
1	Welding group F7	7	1.0038	1662 kg	3608 x 1818 x 2500	P.CED.011/49-0607.00
1	Welding group F8	8	1.0038	1179 kg	3608 x 1834 x 2500	P.CED.011/49-0608.00

3D-view 1

3D-view 2

Notes:

1. Manufacturing 1 pcs.
2. G - Gas tight

MANUFACTURING & INSTALLATION INSTRUCTIONS: (IF THERE ARE NO OTHER STATEMENTS)

- The welder must be certified according to EN 287 - part 1
- Weld seam classification in accordance with EN ISO 5817 - table 1, assessment group C
- All weld spots to be carried out in accordance with the instructions of the filler's manufacturer in respect to the properties of the base material.
- All weld spots to be carried out to fit to the sheet metal thickness.
- All butt welds must be reworked.
- All flanges to be welded in-place at the hole pattern shown on the drawing (undercuts to be avoided).
- Internal weld dimensions in accordance with EN ISO 13920
- Table 1: tolerance class A, table 2: tolerance class A and
- table 3: tolerance class C

The content of this drawing is our intellectual property. This drawing is only for personal usage given to the receiver. Without our written grant it is not allowed to duplicate or give it to a third party. An act contrary will be judicially prosecuted.

PM-Technologies GmbH

DESIGNED	DATE	NAME	PROJECT-No.
CHECKED	21.08.2024	RM	P.CED.011
PROJECT-NO.	P.CED.011		
TITLE	Overview calciner nieser duct		
ALL DIMENSIONS IN MILLIMETER	Cementownia ODRA S.A.		
SCALE	1:10	WEIGHT 9985 kg	MATERIAL 1.0038



PM-Technologies GmbH
FINEST SOLUTIONS
4-9200 Gersdorf
Neugasse 111

Drawing-No.
P.CED.011/49-0600.00