



A-8200 Gleisdorf
Neugasse 111

DRAWING-No.: **P.CEO.011/49-0900.00**

DRAWING-Title: calciner entrance bend

REMARK:

DATE: 16.12.2024

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AMOUNT	DESIGNATION	POS.	MATERIAL	WEIGHT Σ	NORM	REMARK	BASE SIZE
1	Plate	1	1.0045	295,7			5686x1138 8 mm
1	Plate	2	1.0045	228,4			5524x1263 8 mm
2	Plate	3	1.0045	340,3			3848x1924 15 mm
2	Plate	4	1.0045	123,4			3630x1815 15 mm
24	Plate	5	1.0045	22,6			250x50 10 mm
11	Plate	6	1.0045	19,7			142x131 15 mm
1	Plate	7	1.0045	295,7			5686x1138 8 mm
1	Plate	8	1.0045	228,4			5524x1263 8 mm
1	Plate	9	1.0045	597,6			5416x1812 8 mm
1	Plate	10	1.0045	125,3			5455x422 8 mm
2	Plate	11	1.0045	313,9			3670x1835 15 mm
2	Plate	12	1.0045	122,3			3600x1800 15 mm
1	Plate	13	1.0045	160,5			3509x1550 15 mm
1	Plate	14	1.0045	204,5			2960x440 20 mm
4	Plate	15	1.0045	70,3			657x380 10 mm
4	Plate	16	1.0045	27,2			381x292 10 mm
4	Plate	17	1.0045	10,9			292x138 10 mm
2	Plate	18	1,4301	12,6			400x400 5 mm
1	Plate	19	1.0045	532,2			5416x1661 8 mm
1	Plate	20	1.0045	59,8			5455x382
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AMOUNT	DESIGNATION	POS.	MATERIAL	WEIGHT Σ	NORM	REMARK	BASE SIZE
7	Plate	21	1.0045	12,6			142x131 15 mm
7	Plate	22	1.0045	15,5			220x110 12 mm
1	Plate	23	1.0045	700,2			5416x2220 8 mm
1	Plate	24	1.0045	46,5			1509x796 8 mm
1	Plate	25	1.0045	8,4			938x263 8 mm
1	Plate	26	1.0045	61,0			3388x1800 15 mm
1	Plate	27	1.0045	9,0			1172x100 10 mm
1	Plate	28	1.0045	3,0			389x100 10 mm
1	Plate	29	1.0045	1,4			191x100 10 mm
1	Plate	30	1.0045	2,1			275x100 10 mm
1	Plate	31	1.0045	2,0			262x100 10 mm
1	Plate	32	1.0045	1,0			142x100 10 mm
1	Plate	33	1.0045	5,9			773x100 10 mm
1	Plate	34	1.0045	1,0			150x100 10 mm
1	Plate	35	1.0045	0,9			116x100 10 mm
1	Plate	36	1.0045	0,8			105x100 10 mm
1	Plate	37	1.0045	253,4			5416x1280 8 mm
1	Plate	38	1.0045	101,4			2226x1641 8 mm
1	Plate	39	1.0045	102,8			2243x1648 8 mm
1	Plate	40	1.0045	144,8			2140x1502 8 mm
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AMOUNT	DESIGNATION	POS.	MATERIAL	WEIGHT Σ	NORM	REMARK	BASE SIZE
1	Plate	41	1.0045	101,3			1735x1575 8 mm
1	Plate	42	1.0045	95,0			1747x1489 8 mm
1	Plate	43	1.0045	9,6			1228x229 10 mm
1	Plate	44	1.0045	11,5			1471x292 10 mm
1	Plate	45	1.0045	7,7			992x183 10 mm
1	Plate	46	1.0045	2,7			352x100 10 mm
2	Plate	47	1.0045	9,3			590x100 10 mm
1	Plate	48	1.0045	1,1			146x100 10 mm
1	Plate	49	1.0045	10,6			1377x100 10 mm
1	Plate	50	1.0045	5,9			773x100 10 mm
1	Plate	51	1.0045	1,3			174x100 10 mm
1	Plate	52	1.0045	2,6			347x100 10 mm
1	Plate	53	1.0045	3,3			435x100 10 mm
1	Plate	54	1.0045	3,2			424x100 10 mm
1	Plate	55	1.0045	0,7			93x100 10 mm
59	Plate	56	1.0045	250,1			540x100 10 mm
1	Plate	57	1.0045	0,3			44x100 10 mm
1	Plate	58	1.0045	3,3			440x100 10 mm
1	Plate	59	1.0045	8,2			1068x100 10 mm
1	Plate	60	1.0045	12,1			1572x100 10 mm
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AMOUNT	DESIGNATION	POS.	MATERIAL	WEIGHT Σ	NORM	REMARK	BASE SIZE
1	Plate	61	1.0045	1,3			176x100 10 mm
1	Plate	62	1.0045	1,9			244x100 10 mm
1	Plate	63	1.0045	2,4			312x100 10 mm
1	Plate	64	1.0045	2,2			291x100 10 mm
1	Plate	65	1.0045	2,1			278x100 10 mm
1	Plate	66	1.0045	2,0			265x100 10 mm
1	Plate	67	1.0045	69,6			3229x2005 15 mm
1	Plate	68	1.0045	561,8			6627x2272 8 mm
1	Plate	69	1.0045	228,4			3699x1075 8 mm
1	Plate	70	1.0045	42,1			3161x430 8 mm
1	Plate	71	1.0045	3,4			516x207 8 mm
1	Plate	72	1.0045	87,3			2192x1281 15 mm
1	L 100x65x10	73	1.0045	28,3	DIN EN 10056-1		2310 mm
1	L 100x65x10	74	1.0045	21,9	DIN EN 10056-1		1788 mm
1	L 100x65x10	75	1.0045	22,3	DIN EN 10056-1		1816 mm
1	L 100x65x10	76	1.0045	22,6	DIN EN 10056-1		1844 mm
1	Plate	77	1.0045	27,5			3501x365 10 mm
1	Plate	78	1.0045	7,1			912x100 10 mm
1	Plate	79	1.0045	6,6			846x100 10 mm
1	Plate	80	1.0045	6,7			856x100 10 mm
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AMOUNT	DESIGNATION	POS.	MATERIAL	WEIGHT Σ	NORM	REMARK	BASE SIZE
1	Plate	81	1.0045	7,4			946x100 10 mm
3	Plate	82	1.0045	18,0			769x113 10 mm
1	Plate	83	1.0045	3,8			513x123 10 mm
1	Plate	84	1.0045	5,4			701x111 10 mm
1	Plate	85	1.0045	21,4			2758x100 10 mm
5	Plate	86	1.0045	14,6			380x100 10 mm
1	Plate	87	1.0045	0,8			97x100 10 mm
1	Plate	88	1.0045	9,5			1220x100 10 mm
17	Plate	89	1.0045	71,2			540x100 10 mm
1	Plate	90	1.0045	0,9			126x100 10 mm
1	Plate	91	1.0045	1,2			156x100 10 mm
1	Plate	92	1.0045	2,1			274x100 10 mm
1	Plate	93	1.0045	1,2			165x100 10 mm
1	Plate	94	1.0045	5,6			721x100 10 mm
1	Plate	95	1.0045	1,4			185x100 10 mm
1	Plate	96	1.0045	1,6			215x100 10 mm
1	Plate	97	1.0045	6,2			794x100 10 mm
1	Plate	98	1.0045	10,7			1373x189 10 mm
1	Plate	99	1.0045	17,4			2207x372 10 mm
1	Plate	100	1.0045	8,5			1099x100 10 mm
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AMOUNT	DESIGNATION	POS.	MATERIAL	WEIGHT Σ	NORM	REMARK	BASE SIZE
1	Plate	101	1.0045	1,7			222x100 10 mm
1	Plate	102	1.0045	2,1			275x100 10 mm
1	Plate	103	1.0045	4,2			540x119 10 mm
3	Plate	104	1.0045	12,8			559x100 10 mm
1	Plate	105	1.0045	2,3			307x100 10 mm
1	Plate	106	1.0045	3,5			449x100 10 mm
1	Plate	107	1.0045	2,8			373x100 10 mm
1	Plate	108	1.0045	1,6			222x100 10 mm
1	Plate	109	1.0045	932,8			7920x3744 8 mm
1	Plate	110	1.0045	526,9			7595x1348 8 mm
1	Plate	111	1.0045	184,9			2501x2124 8 mm
1	Plate	112	1.0045	503,3			2400x1340 20 mm
2	Plate	113	1.0045	363,3			2368x1856 10 mm
1	Plate	114	1.0045	84,2			1997x1666 15 mm
2	Plate	115	1.0045	33,0			2626x80 10 mm
3	Plate	116	1.0045	3,5			100x100 15 mm
1	U 200	117	1.0045	26,5	DIN 1026-1		1050 mm
1	L 100x65x10	118	1.0045	12,0	DIN EN 10056-1		980 mm
1	L 100x65x10	119	1.0045	18,4	DIN EN 10056-1		1502 mm
1	L 100x65x10	120	1.0045	24,8	DIN EN 10056-1		2024 mm
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AMOUNT	DESIGNATION	POS.	MATERIAL	WEIGHT Σ	NORM	REMARK	BASE SIZE
1	L 100x65x10	121	1.0045	31,2	DIN EN 10056-1		2546 mm
1	Plate	122	1.0045	14,7			1891x100 10 mm
1	Plate	123	1.0045	23,2			2968x100 10 mm
3	Plate	124	1.0045	15,4			677x103 10 mm
1	Plate	125	1.0045	4,5			610x103 10 mm
1	Plate	126	1.0045	2,1			299x103 10 mm
1	Plate	127	1.0045	4,3			550x100 10 mm
1	Plate	128	1.0045	3,0			388x100 10 mm
1	Plate	129	1.0045	1,4			180x100 10 mm
1	Plate	130	1.0045	3,5			458x100 10 mm
1	Plate	131	1.0045	3,5			443x100 10 mm
1	Plate	132	1.0045	3,3			414x100 10 mm
1	Plate	133	1.0045	3,0			384x100 10 mm
1	Plate	134	1.0045	2,8			355x100 10 mm
1	Plate	135	1.0045	21,5			2742x100 10 mm
1	Plate	136	1.0045	20,0			2550x100 10 mm
1	Plate	137	1.0045	17,5			2233x100 10 mm
3	Plate	138	1.0045	2,7			124x100 10 mm
2	Plate	139	1.0045	3,3			215x100 10 mm
2	Plate	140	1.0045	2,9			195x100 10 mm
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AMOUNT	DESIGNATION	POS.	MATERIAL	WEIGHT Σ	NORM	REMARK	BASE SIZE
2	Plate	141	1.0045	2,2			149x100 10 mm
1	Plate	142	1.0045	3,9			515x100 10 mm
1	Plate	143	1.0045	2,4			318x100 10 mm
1	Plate	144	1.0045	4,6			604x163 10 mm
1	Plate	145	1.0045	4,2			540x106 10 mm
1	Plate	146	1.0045	19,2			2447x259 10 mm
1	Plate	147	1.0045	15,5			1946x361 10 mm
1	Plate	148	1.0045	11,4			1462x100 10 mm
1	Plate	149	1.0045	5,5			710x100 10 mm
1	Plate	150	1.0045	2,1			279x101 10 mm
1	Plate	151	1.0045	4,3			540x162 10 mm
5	Plate	152	1.0045	21,4			560x100 10 mm
1	Plate	153	1.0045	1,9			253x100 10 mm
1	Plate	154	1.0045	1,2			171x100 10 mm
1	Plate	155	1.0045	3,9			524x100 10 mm
1	Plate	156	1.0045	4,5			586x100 10 mm
1	Plate	157	1.0045	5,7			739x100 10 mm
1	Plate	158	1.0045	6,5			834x100 10 mm
1	Plate	159	1.0045	7,4			952x100 10 mm
1	Plate	160	1.0045	8,5			1092x100 10 mm
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AMOUNT	DESIGNATION	POS.	MATERIAL	WEIGHT Σ	NORM	REMARK	BASE SIZE
1	Plate	161	1.0045	9,8			1254x100 10 mm
1	Plate	162	1.0045	10,2			1298x100 10 mm
1	Plate	163	1.0045	4,6			596x121 10 mm
24	Plate	164	1.0045	111,3			594x120 10 mm
1	Plate	165	1.0045	4,5			594x120 10 mm
1	Plate	166	1.0045	1,9			258x104 10 mm
2	Plate	167	1.0045	5,6			439x105 10 mm
4	Plate	168	1.0045	5,8			250x104 10 mm
1	Plate	169	1.0045	5,0			784x121 10 mm
1	Plate	170	1.0045	10,3			1464x227 10 mm
4	Plate	171	1.0045	4,3			142x100 10 mm
7	Plate	172	1.0045	31,9			588x100 10 mm
3	Plate	173	1.0045	12,7			544x100 10 mm
1	Plate	174	1.0045	4,1			529x100 10 mm
1	Round	175	1.0045	0,6			427 Ø15
1	Plate	176	1.0045	1,2			80x100 20 mm
1	PSA Lifting eye bolts 360° rotatable	177	C 15	0,3	EN 795		M16
1	Pipe	178	1.0425	0,5			160 Ø48x3,2
1	Reducing socket female G 1 1/2" - G 1/2"	179	GTW h.d.g.	0,3	EN 10242		
1	Sq. plug T9 R 1/2"	180	GTW h.d.g.	0,1	EN 10242		
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AMOUNT	DESIGNATION	POS.	MATERIAL	WEIGHT Σ	NORM	REMARK	BASE SIZE
3	Pipe	181	1.0425	19,4			350 mm Ø139,7x5,6
4	Pipe	182	1.4841	35,6			469 mm Ø159x5
5	Flange	183	1.0045	25,2			Ø250 22 mm
3	poke hole	184	1.0045	28,5		dr. 49-0040.00	
4	scaffolding opening 120x120	185	1.0045	39,7		dr. 49-0050.00	
1	Plate	186	1.0045	602,5			6667x2310 8 mm
1	Plate	187	1.0045	252,1			3699x1146 8 mm
1	Plate	188	1.0045	3,4			545x213 8 mm
1	Plate	189	1.0045	90,2			2373x1313 15 mm
1	Plate	190	1.0045	3,7			480x100 10 mm
1	Plate	191	1.0045	8,3			1065x132 10 mm
1	Plate	192	1.0045	12,8			1635x100 10 mm
1	Plate	193	1.0045	17,3			2215x100 10 mm
1	Plate	194	1.0045	21,9			2791x211 10 mm
1	Plate	195	1.0045	24,0			3049x355 10 mm
1	Plate	196	1.0045	20,3			2550x499 10 mm
1	Plate	197	1.0045	19,4			2482x142 10 mm
1	Plate	198	1.0045	8,5			1117x100 10 mm
1	Plate	199	1.0045	0,7			100x95 10 mm
1	Plate	200	1.0045	4,2			540x180 10 mm
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AMOUNT	DESIGNATION	POS.	MATERIAL	WEIGHT Σ	NORM	REMARK	BASE SIZE
1	Plate	201	1.0045	0,9			110x100 10 mm
1	Plate	202	1.0045	1,1			138x100 10 mm
1	Plate	203	1.0045	1,3			166x100 10 mm
1	Plate	204	1.0045	1,5			193x100 10 mm
1	Plate	205	1.0045	1,7			221x100 10 mm
1	Plate	206	1.0045	2,0			249x100 10 mm
1	Plate	207	1.0045	2,1			277x100 10 mm
2	Plate	208	1.0045	8,3			540x100 10 mm
1	Plate	209	1.0045	2,1			271x100 10 mm
1	Plate	210	1.0045	0,3			51x100 10 mm
1	Plate	211	1.0045	3,6			479x100 10 mm
1	Plate	212	1.0045	3,8			487x100 10 mm
1	Plate	213	1.0045	1,6			217x100 10 mm
1	Plate	214	1.0045	2,6			336x100 10 mm
3	Plate	215	1.0045	26,7			1140x100 10 mm
1	Plate	216	1.0045	9,1			1162x100 10 mm
1	Plate	217	1.0045	5,2			701x111 10 mm
3	Plate	218	1.0045	18,0			769x113 10 mm
1	Plate	219	1.0045	3,8			512x120 10 mm
1	Plate	220	1.0045	785,9			7609x2745 8 mm
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AMOUNT	DESIGNATION	POS.	MATERIAL	WEIGHT Σ	NORM	REMARK	BASE SIZE
1	Plate	221	1.0045	368,3			7358x1266 8 mm
1	Plate	222	1.0045	288,3			3630x2190 8 mm
1	Plate	223	1.0045	503,3			2400x1340 20 mm
1	Plate	224	1.0045	128,3			2368x968 10 mm
1	Plate	225	1.0045	181,6			2368x1856 10 mm
1	Plate	226	1.0045	70,7			2318x766 15 mm
1	Plate	227	1.0045	16,5			2626x80 10 mm
1	Plate	228	1.0045	9,3			1483x80 10 mm
1	U 200	229	1.0045	16,4	DIN 1026-1		650 mm
1	Plate	230	1.0045	14,7			1893x100 10 mm
1	Plate	231	1.0045	24,9			3171x439 10 mm
1	Plate	232	1.0045	29,3			3726x479 10 mm
1	Plate	233	1.0045	25,3			3193x406 10 mm
1	Plate	234	1.0045	21,9			2786x266 10 mm
1	Plate	235	1.0045	18,3			2352x126 10 mm
1	Plate	236	1.0045	14,8			1887x100 10 mm
1	Plate	237	1.0045	11,0			1403x100 10 mm
1	Plate	238	1.0045	7,1			909x100 10 mm
1	Plate	239	1.0045	3,0			402x100 10 mm
1	Plate	240	1.0045	3,7			482x100 10 mm
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AMOUNT	DESIGNATION	POS.	MATERIAL	WEIGHT Σ	NORM	REMARK	BASE SIZE
3	Plate	241	1.0045	13,2			567x100 10 mm
1	Plate	242	1.0045	3,6			471x100 10 mm
1	Plate	243	1.0045	2,7			339x100 10 mm
1	Plate	244	1.0045	1,2			156x100 10 mm
1	Plate	245	1.0045	3,8			503x124 10 mm
1	Plate	246	1.0045	4,3			566x100 10 mm
1	Plate	247	1.0045	4,3			556x153 10 mm
1	Plate	248	1.0045	3,4			430x112 10 mm
1	Plate	249	1.0045	3,1			402x100 10 mm
1	Plate	250	1.0045	2,9			374x100 10 mm
1	Plate	251	1.0045	4,2			540x100 10 mm
1	Plate	252	1.0045	0,9			124x100 10 mm
1	Plate	253	1.0045	4,8			615x100 10 mm
1	Plate	254	1.0045	2,6			347x100 10 mm
1	Plate	255	1.0045	2,5			319x100 10 mm
1	Plate	256	1.0045	2,3			291x100 10 mm
1	Plate	257	1.0045	2,1			276x100 10 mm
1	Plate	258	1.0045	2,1			263x100 10 mm
1	Plate	259	1.0045	1,3			167x100 10 mm
1	Plate	260	1.0045	4,1			529x100 10 mm
REV.	DESCRIPTION	DATE	NAME	14326,7		CARRY FROM PREVIOUS PAGE	
a				14395,9		CARRY TO NEXT PAGE	
b							
c							
d							



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DRAWING-Title: calciner entrance bend

REMARK:

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AMOUNT	DESIGNATION	POS.	MATERIAL	WEIGHT Σ	NORM	REMARK	BASE SIZE
1	Plate	261	1.0045	4,9			629x100 10 mm
1	Plate	262	1.0045	5,7			734x100 10 mm
1	Plate	263	1.0045	6,6			844x100 10 mm
1	Plate	264	1.0045	7,7			986x100 10 mm
1	Plate	265	1.0045	8,7			1113x100 10 mm
1	Plate	266	1.0045	4,5			596x121 10 mm
1	Plate	267	1.0045	2,6			352x106 10 mm
2	Plate	268	1.0045	5,6			439x105 10 mm
1	Plate	269	1.0045	4,3			555x118 10 mm
1	Plate	270	1.0045	7,4			1114x118 10 mm
4	Plate	271	1.0045	13,9			446x100 10 mm
1	Plate	272	1.0045	1,3			177x100 10 mm
1	Plate	273	1.0045	1,8			237x100 10 mm
1	Plate	274	1.0045	0,3			54x100 10 mm
1	Plate	275	1.0045	3,2			425x100 10 mm
1	Pipe	276	1.4841	4,7			250 mm Ø159x5
1	Plate	277	1.0045	2,4			320x100 10 mm
2	Plate	278	1.0045	311,1			3640x1820 15 mm
2	Plate	279	1.0045	171,0			5444x250 10 mm
1	Plate	280	1.0045	154,9			4478x1231 15 mm
REV.	DESCRIPTION	DATE	NAME	14395,9		CARRY FROM PREVIOUS PAGE	
a				15118,5		CARRY TO NEXT PAGE	
b							
c							
d							



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DRAWING-No.: **P.CEO.011/49-0900.00**

DRAWING-Title: calciner entrance bend

REMARK:

DATE: 16.12.2024

REVISION: -

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NAME: RM

AMOUNT	DESIGNATION	POS.	MATERIAL	WEIGHT Σ	NORM	REMARK	BASE SIZE
1	Plate	281	1.0045	50,3			6168x130 8 mm
1	Plate	282	1.0045	149,5			4478x1097 15 mm
1	Plate	283	1.0045	48,5			5971x189 15 mm
2	Plate	284	1.0045	13,2			350x240 10 mm
2	Plate	285	1.0045	1,2			330x210 5 mm
2	Plate	286	PTFE	8,3		delivery by PMT	299x179 10 mm
8	Hex. Socked countersunk head screw M10x16	287	8.8 h.d.g.	0,1	DIN 7991		
REV.	DESCRIPTION	DATE	NAME	15118,5		CARRY FROM PREVIOUS PAGE	
a				15389,6		CARRY TO NEXT PAGE	
b							
c							
d							